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D350-607-541
Job Sheet 194739



Part No: D350-607-541

Job Qty: 1 pcs

Part Name: AS350/AS355 Quick Release Hell-Utility-Basket™ Long, Heavy Duty Lid



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/8/19

Job Tracking No:

Due Date: 6/28/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: IIN-D350-607 REV.F IPP REV:A 10-08-19 AS PER REV.A DD VERF BY:EC IPP Rev:B 11.02.09 add to install label DD verf by:EC IPP REV:C 12.03.06 AS PER ECN12-535 DD VERF:EC IPP REV:D 12.07.24 AS PER ECN 12-610 DD VERF:EC IPP REV:E 13.08.21 CHG005 / ECN-13-624 DD VERF:JLM IPP REV:F 14.06.09 AS PER ECN14-572 DD VERF:JLM IPP REV:G 16.09.12 added note at seq120 PAR16-515 DD VERF:JLM IPP Rev.H 17.06.08 As Per IIN Rev.E DP Verfy DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	6/28/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23	PC	
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		

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Container No: S209432
Part: D350-607-541
Job No: 194739
Serial No/Batch: S209432
Revision: F
Inspector:
Exp Date:
Instructions: TC STC SH94 - 14 Issue 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28

				Packaging 1 - 29	
				Packaging 1 - 30	
				Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				QC 4 - 28	
				QC 4 - 58	
120 QC 4	1 pcs	6/28/19	0.00 0.00	QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
123 Packaging 1-1 - Pick Kit - B4B	1 pcs	6/28/19	0.00 0.00	Packaging 1 - 1 - B4B	
				Packaging 1 - 2 - B4B	
				Packaging 1 - 3 - B4B	
				Packaging 1 - 4 - B4B	
				Packaging 1 - 5 - B4B	
				Packaging 1 - 6 - B4B	
				Packaging 1 - 7 - B4B	
				Packaging 1 - 8 - B4B	
				Packaging 1 - 9 - B4B	
				Packaging 1 - 10 - B4B	
				Packaging 1 - 11 - B4B	
				Packaging 1 - 12 - B4B	
				Packaging 1 - 13 - B4B	
				Packaging 1 - 14 - B4B	
				Packaging 1 - 15 - B4B	
				Packaging 1 - 16 - B4B	
				Packaging 1 - 17 - B4B	
				Packaging 1 - 18 - B4B	
				Packaging 1 - 19 - B4B	
				Packaging 1 - 20 - B4B	
				Packaging 1 - 21 - B4B	
				Packaging 1 - 22 - B4B	
				Packaging 1 - 23 - B4B	
				Packaging 1 - 24 - B4B	
				Packaging 1 - 25 - B4B	
				Packaging 1 - 26 - B4B	
				Packaging 1 - 27 - B4B	
				Packaging 1 - 28 - B4B	
				Packaging 1 - 29 - B4B	
				Packaging 1 - 30 - B4B	
				Packaging 1 - 31 - B4B	
				Packaging 1 - 32 - B4B	
				Packaging 1 - 33 - B4B	
				Packaging 1 - 34 - B4B	
				Packaging 1 - 35 - B4B	
				Packaging 1 - 36 - B4B	
126 QC 4	1 pcs	6/28/19	0.00 0.00	QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
130 Packaging 3-1 - Stock - B4B	1 pcs	6/28/19	0.00 0.00	QC 4 - 68	
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	

DAS
75
9.89
8/27/2019

11B 8/28/2019

DAS
75
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8/27/2019

				Packaging 3 - 4 - B4B					
				Packaging 3 - 5 - B4B					
				Packaging 3 - 6 - B4B					
				Packaging 3 - 7 - B4B					
				Packaging 3 - 8 - B4B					
				Packaging 3 - 9 - B4B					
				Packaging 3 - 10 - B4B					
				Packaging 3 - 11 - B4B					
				Packaging 3 - 12 - B4B					
				Packaging 3 - 13 - B4B					
				Packaging 3 - 14 - B4B					
				Packaging 3 - 15 - B4B					
				Packaging 3 - 16 - B4B					
				Packaging 3 - 17 - B4B					
				Packaging 3 - 18 - B4B					
				Packaging 3 - 19 - B4B					
				Packaging 3 - 20 - B4B					
				Packaging 3 - 21 - B4B					
				Packaging 3 - 22 - B4B					
				Packaging 3 - 23 - B4B					
				Packaging 3 - 24 - B4B					
				Packaging 3 - 25 - B4B					
				Packaging 3 - 26 - B4B					
				Packaging 3 - 27 - B4B					
				Packaging 3 - 28 - B4B					
				Packaging 3 - 29 - B4B					
				Packaging 3 - 30 - B4B					
				Packaging 3 - 31 - B4B					
				Packaging 3 - 32 - B4B					
				Packaging 3 - 33 - B4B					
				Packaging 3 - 34 - B4B					
				Packaging 3 - 35 - B4B					
				Packaging 3 - 36 - B4B					
				135 DC - 1 - B4B	1 pcs	6/28/19	0.00 0.00	DC - 1 - B4B	AUG 28 2019
				140 QC 21 - FG	1 pcs	6/28/19	0.00 0.00	DC - 2 - B4B	
								QC 21 - FG - 21	AUG 28 2019
QC 21 - FG - 70									
QC 21 - FG - 53									

Part Op 110 - (Pick Kit)
Descriptions: 120 - (QC4- 100% inspect kits for completeness)
130 - (Identify as per dwg & Stock Location:) Package as per PPPD350-607-541
135 - (Document Control) Photocopy bluefile & type labels per PPP D350-607-541 CHG009
140 - (QC21- Final Inspection - Work Order Release)

011604

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN310C4	Nut	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5207713
AN4-13A	Bolt	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	5196119
AN4C15	BOLT	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5159515
D2690-6	Lanyard	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5195116
D3912-041	Eyebolt Receiver Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5209459
D4086-200	Placard, Max Load	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5182841
D4150-041	Attachment Arm Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5202110
D4151-041	Basket Fwd Hardpoint Assembly, Lower	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5202169
D4151-043	Basket Fwd Hardpoint Assembly, Upper	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5209154
D4917-300	Placard, Max Load	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5184453
MS17984-C413	Quick Release Pin	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5196059
MS21042L4	Nut	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	5192419
MS24665-151	Cotter Pin	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5111155
NAS1149C0463R	Washer	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	5121089
NAS1149F0432P	Washer	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	5155666
NAS1515H4L	Washer	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5111151
D350-607-511	Placard	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5208745
D350-607-511	AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Fits LH/RH	1 pcs (1 ea)	123-Packaging 1-1 - Pick Kit - B4B	5205336
D4030-041	Long Basket Assembly (350)	1 pcs (1 ea)	123-Packaging 1-1 - Pick Kit - B4B	5208745

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN310C4	1	76	0
	AN4-13A	6	1,249	0
	AN4C15	1	65	0
	D2690-6	1	53	0
	D3912-041	1	12	0
	D4085-3	1	62	0
	D4086-200	1	13	0
	D4150-041	1	4	0
	D4151-041	1	8	0
	D4151-043	1	15	0
	D4917-300	1	15	0
	MS17984-C413	1	41	0
	MS21042L4	6	3,280	0
	MS24665-151	1	417	0
	NAS1149C0463R	3	314	0
	NAS1149F0432P	12	1,827	0
	NAS1515H4L	2	260	0
123-Packaging 1-1 - Pick Kit - B4B	D350-607-511	1	0	0
	D4030-041	1	0	0

Part Specifications

Specifications could not be found.

Entered: _____ Date: _____

NCR No. _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update only ☐



Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐					
Date :	Sequence #:	QTY Affected :		MRB (QS1042)					
Description Work Order Deviation		Disposition							
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details: _____ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐				Completed By		Lead hand / Supervisor	QC / QA Coordinator